

deceuninck

HERITAGE 2800

WINDOW AND DOORS

CUTTING EDGE

THE HERITAGE 2800 MULTI-FUNCTION WEATHERSEAL IS AT THE CUTTING EDGE OF MODERN DESIGN AND MATERIAL TECHNOLOGY



HERITAGE 2800
WINDOW AND DOORS

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HERITAGE 2800

STORM CASEMENT INTERNALLY GLAZED

FRAMING

- choice of three outer frame sizes (55mm, 70mm, 85mm)
- choice of three transom/mullion sizes (70mm, 85mm, 110mm)

SEALS/GASKETS

- main profiles supplied with high-performance integral multifunctional seal/gasket

REINFORCING

- galvanised steel profiles optimised for strength and rigidity
- optional thermal chamber insulator (TCI) for enhanced thermal performance and screw retention

WINDOW STYLES

- top hung, side hung and fixed light frames
- multilights combining above elements

FABRICATION

- fully welded construction
- mechanically joined transoms/mullions

GLAZING

- glazing options from 3mm up to 40mm thickness
- Georgian bar

ANCILLARIES

- frame extensions and cills
- lightweight and structural coupling members
- Mock sash horn

HARDWARE

- 17.5mm cavity depth
- 9mm sash cover
- 19mm rebate height

SECURITY

- Kitemarked approved to PAS 24 enhanced security standard

THERMAL INSULATION

- U_w 0.90 W/m²k
- WER C to A++

ACOUSTIC PERFORMANCE

- R_w (C; Ctr) 35 (-2; -5) dB
- R_w (C; Ctr) 38 (-1; -4) dB

DESIGN

- symmetrical profile concept for balanced aesthetics
- complements classical and contemporary architecture
- white colour RAL 9016
- many foil colour options available from stock
- Decoroc® colours and more foils on request

SIZE LIMITATION AND PERFORMANCE CHARACTERISTICS

WINDOW TYPE	LENGTH (MM) - MAXIMUM	HEIGHT (MM) - MAXIMUM	PERIMETER (MM) - MAXIMUM	TRANSOM/MULLION LENGTH (MM) INC. FRAME - MAXIMUM	AIR PERMEABILITY CLASSIFICATION	WATER TIGHTNESS CLASSIFICATION	RESISTANCE TO WIND CLASSIFICATION	EXPOSURE CATEGORY AS GIVEN IN TABLE 1 OF BS 6375-1
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SASH DIMENSIONS FOR WINDOWS WITH APPROVED SASH PROFILES:

PROJECTING TOP HUNG	1200	1500	-	-	4	E1050	A5	2000
PROJECTING SIDE HUNG	900	1400	-	-	4	7A	A5	2000

OVERALL DIMENSIONS FOR WINDOWS WITH APPROVED OUTER FRAME PROFILES:

FIXED	3000	3000	8000	-	4	9A	A5	2000
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OVERALL DIMENSIONS FOR APPROVED OUTER FRAMES AND TRANSOM/MULLION PROFILES:

MULTI-LIGHT - STEEL TRANSOM/MULLION REINFORCEMENT	2400	2400	7600	1400	4	9A	A5	2000
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STORM CASEMENT VERTICAL SECTION

nbsPlus

riba
product
selector

nbs
BIM

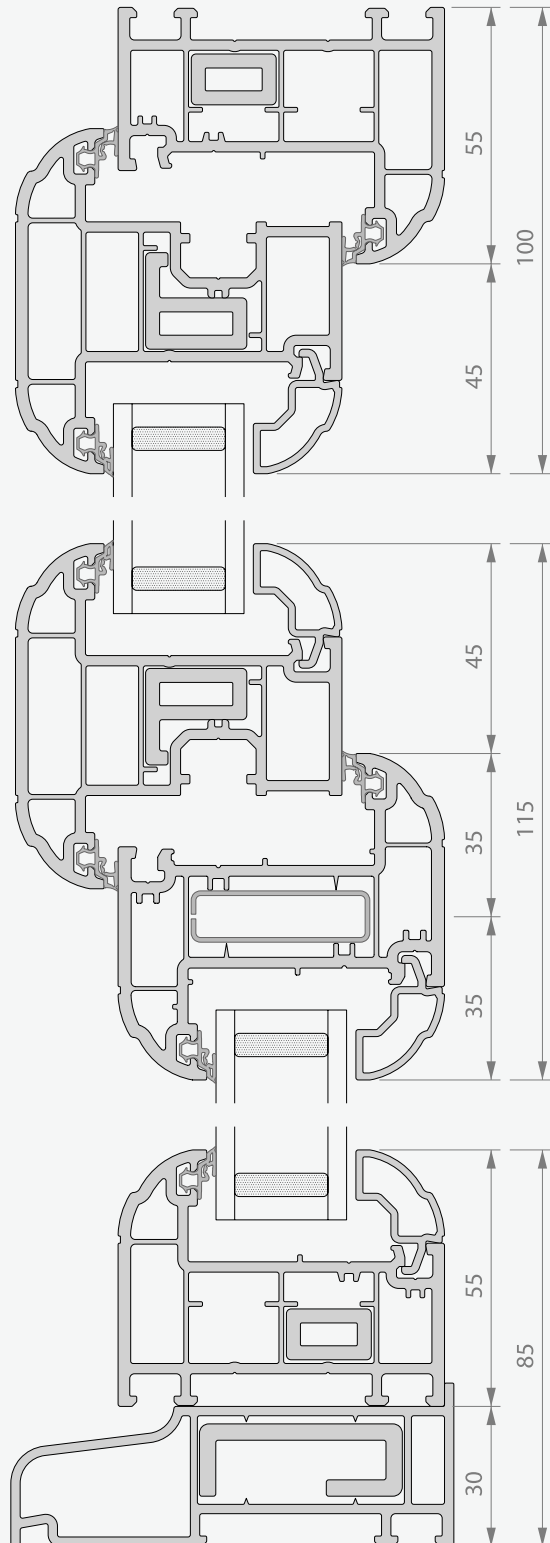
TECHNICAL AND SPECIFICATION SUPPORT

Specification Support forms an essential link between architects, specifiers and approved Deceuninck fabricators and installers. The team provide informed guidance on the use of products, samples, drawings and specifications with contact maintained throughout each stage of a contract to completion.

Deceuninck can offer a technical design service for suitable schemes embracing:



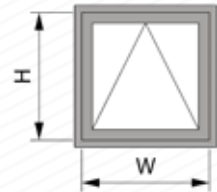
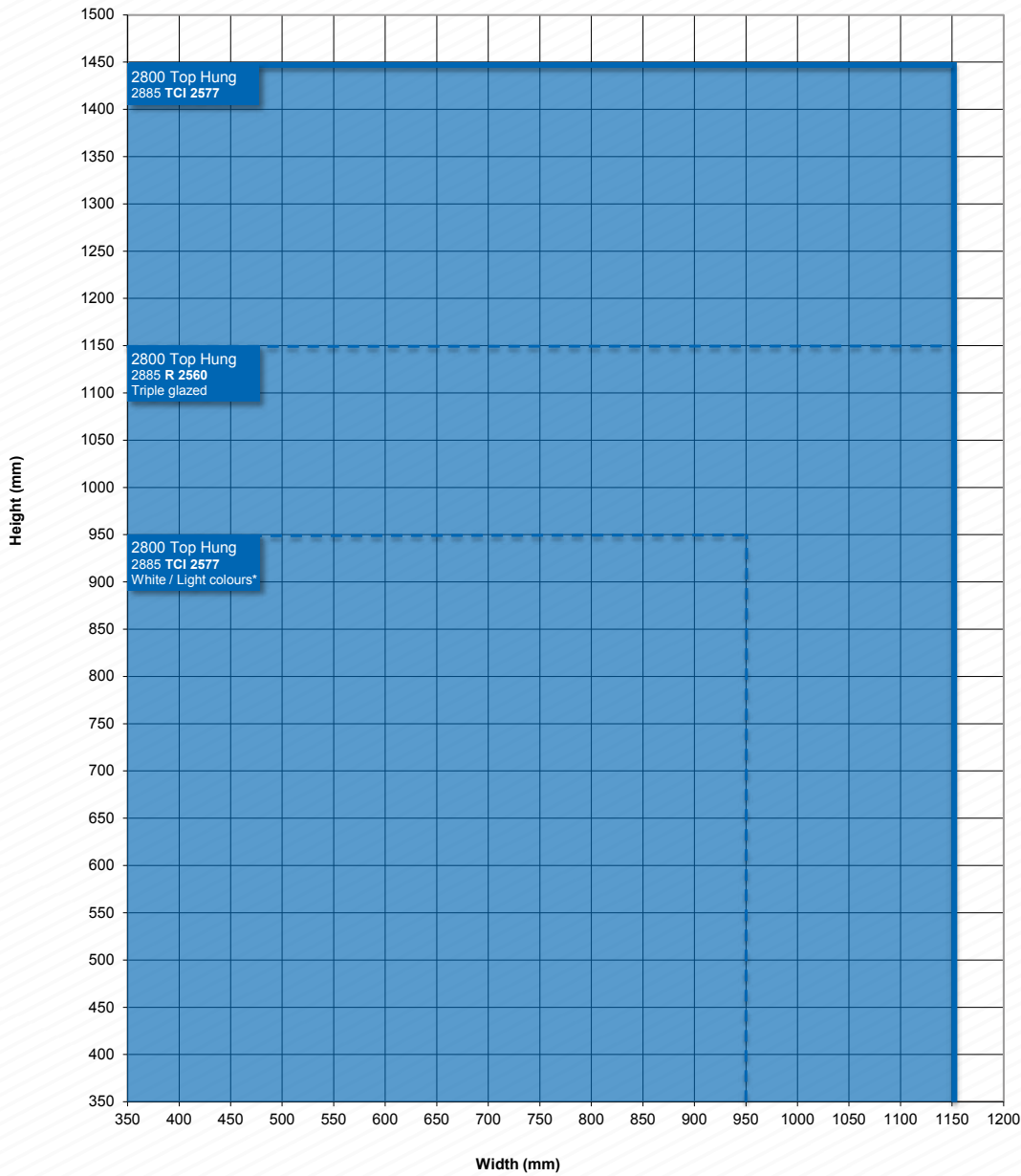
- product selection and application
- technical review to confirm compliance with Building Regulations
- advice on exposure conditions
- wind load calculations
- framing construction and design solutions
- generation of scheme drawings for tendering purposes
- technical specification
- window samples for client/authority approval



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STORM CASEMENT TOP HUNG

MAXIMUM SASH DIMENSIONS



* Profile colours where the surface temperature does not exceed 60°C;
 003 White, 004 Grey, 019 Warm White, 080 Heritage White, 081 Ice Cream, 096 Cream,
 106 Chartwell Green, 665 Agate Grey

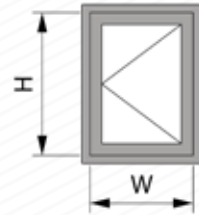
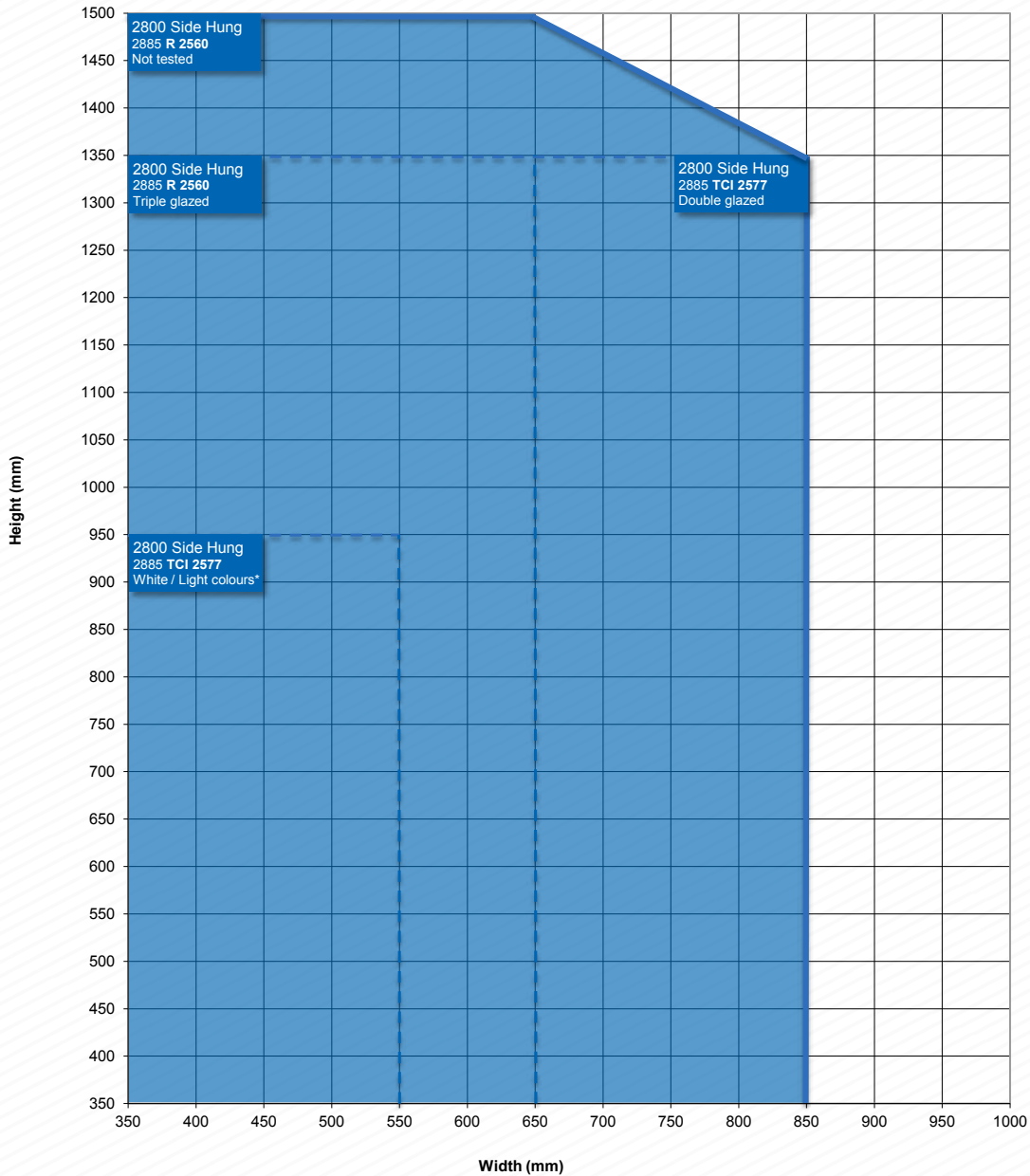
Double glazing unless stated otherwise

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STORM CASEMENT SIDE HUNG

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MAXIMUM SASH DIMENSIONS

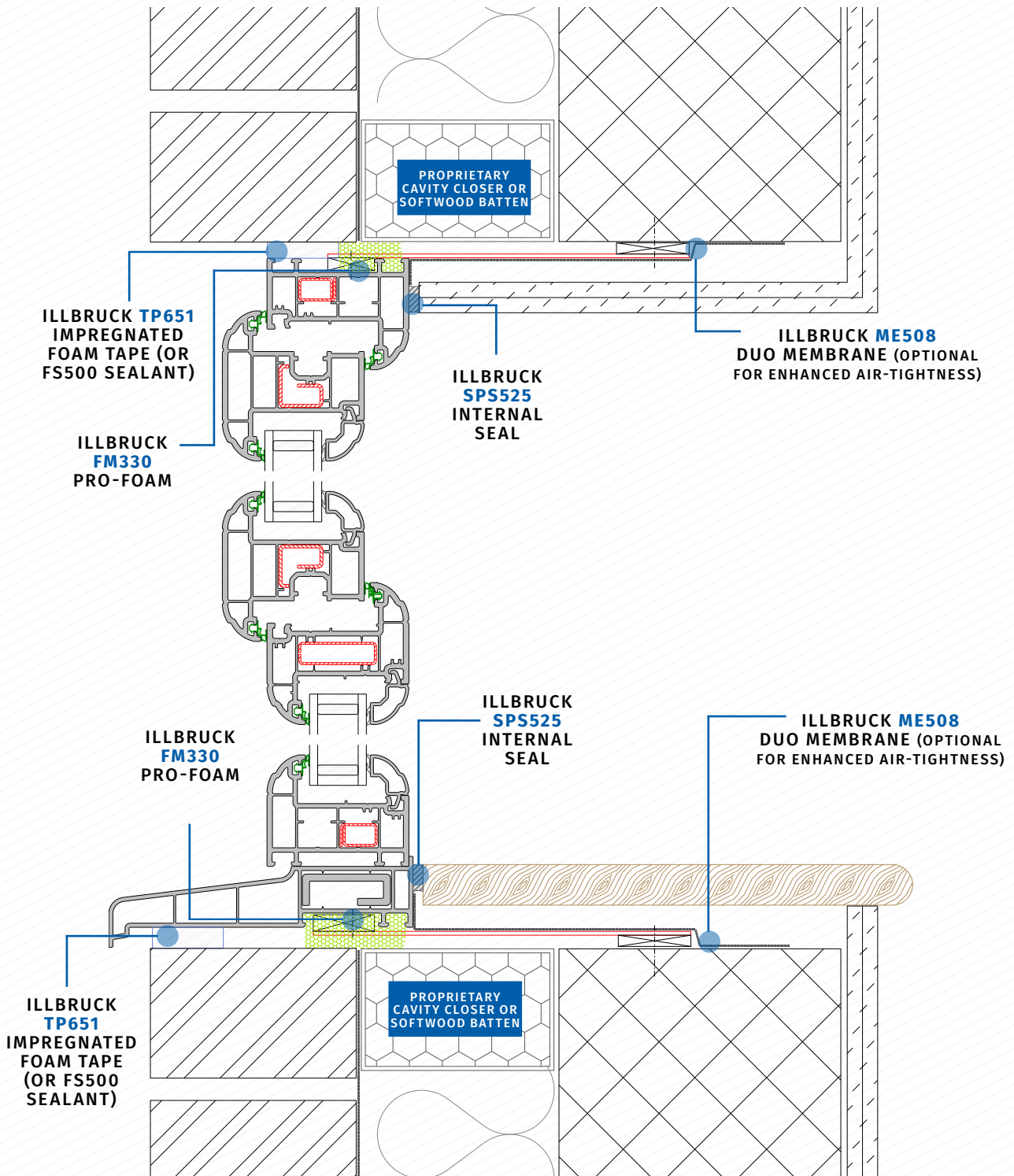


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106 Chartwell Green, Agate Grey

Double glazing unless stated otherwise

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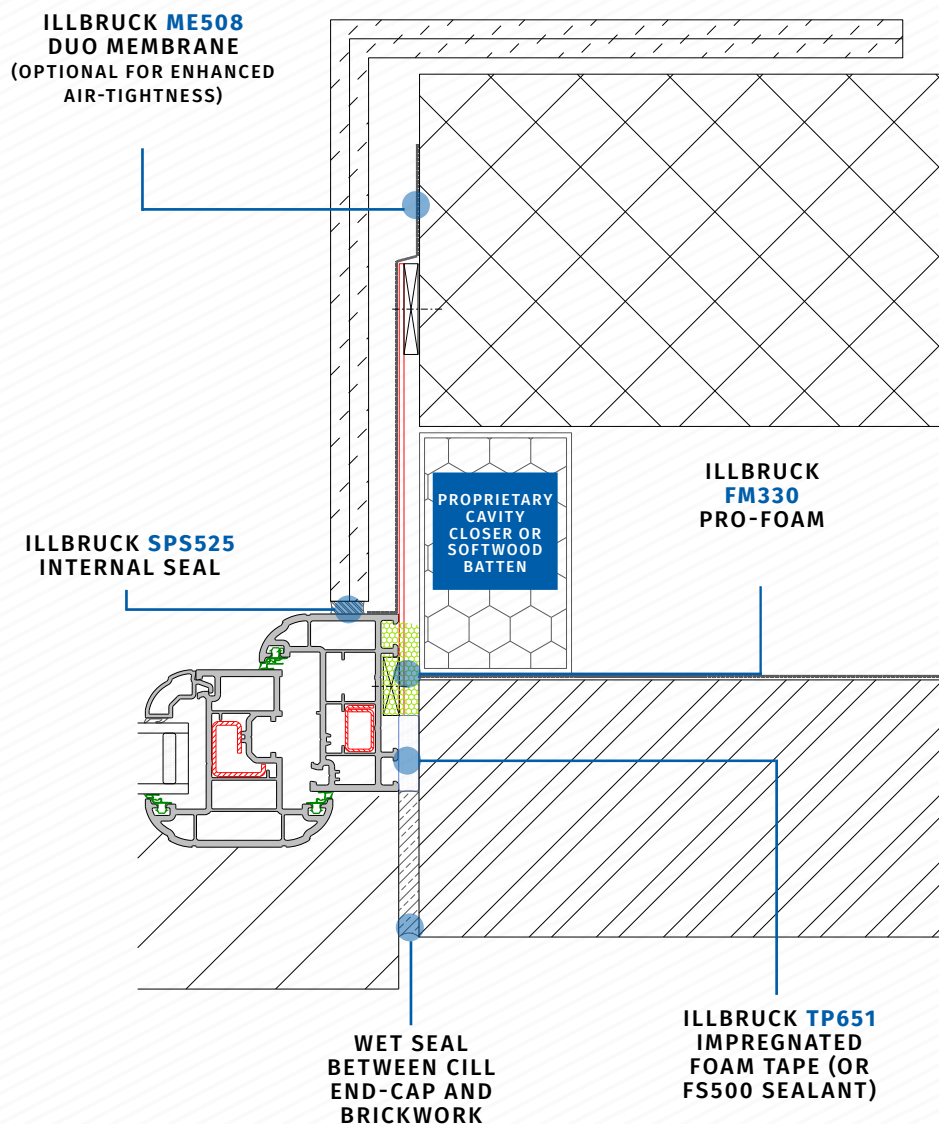
CASEMENT BRICK-BLOCK



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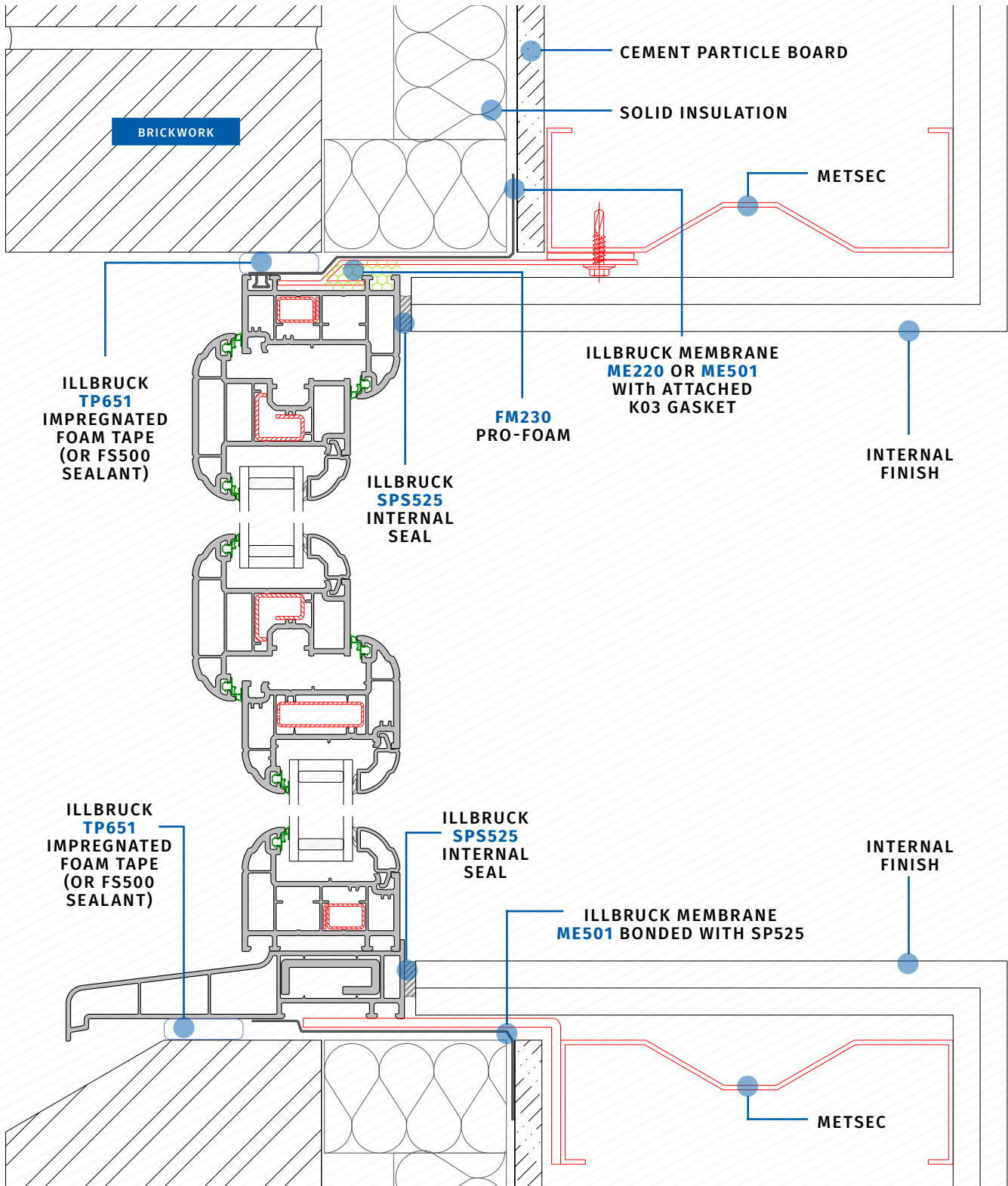
CASEMENT BRICK-BLOCK

deceuninck



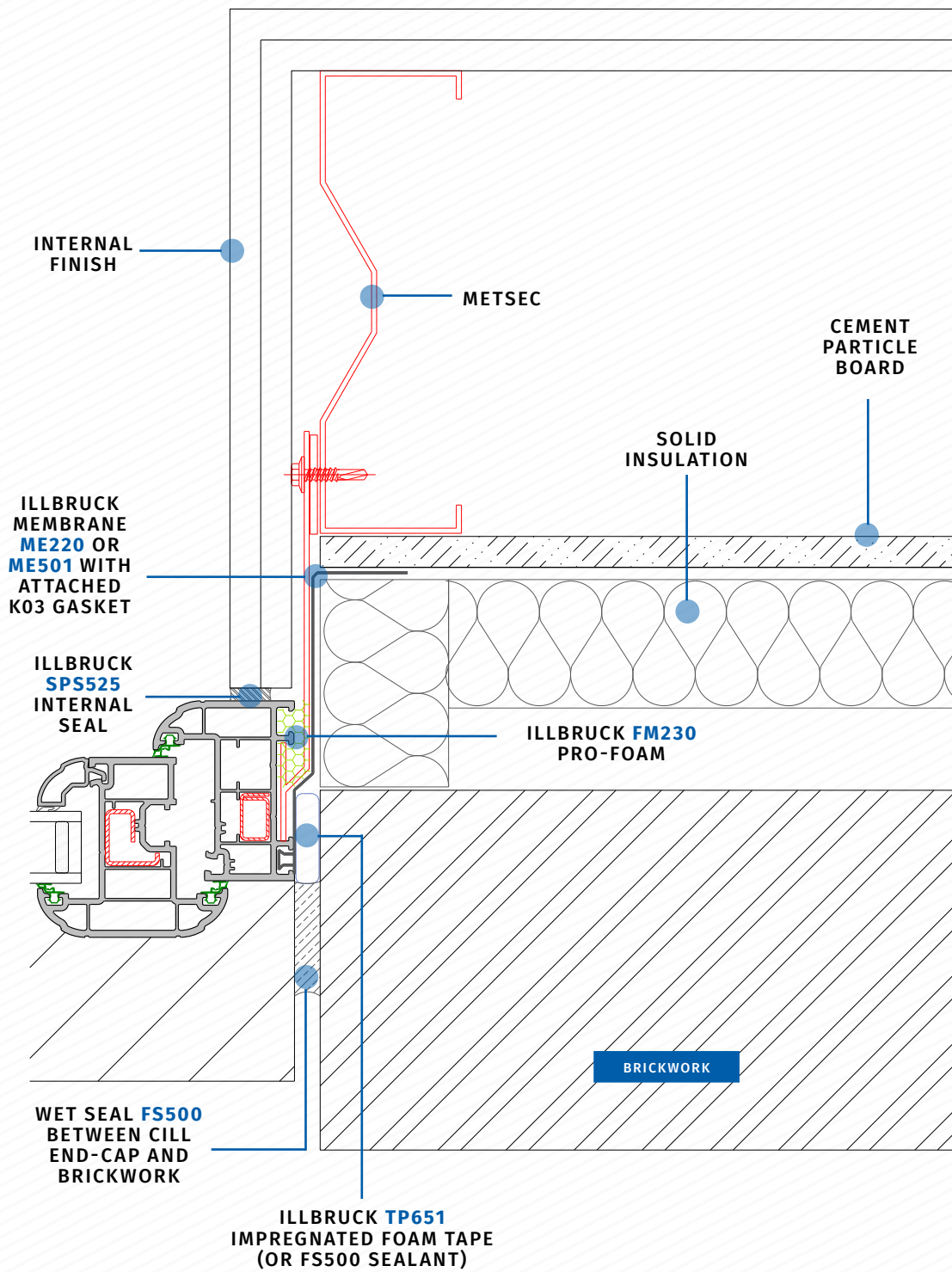
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CASEMENT BRICK-METSEC



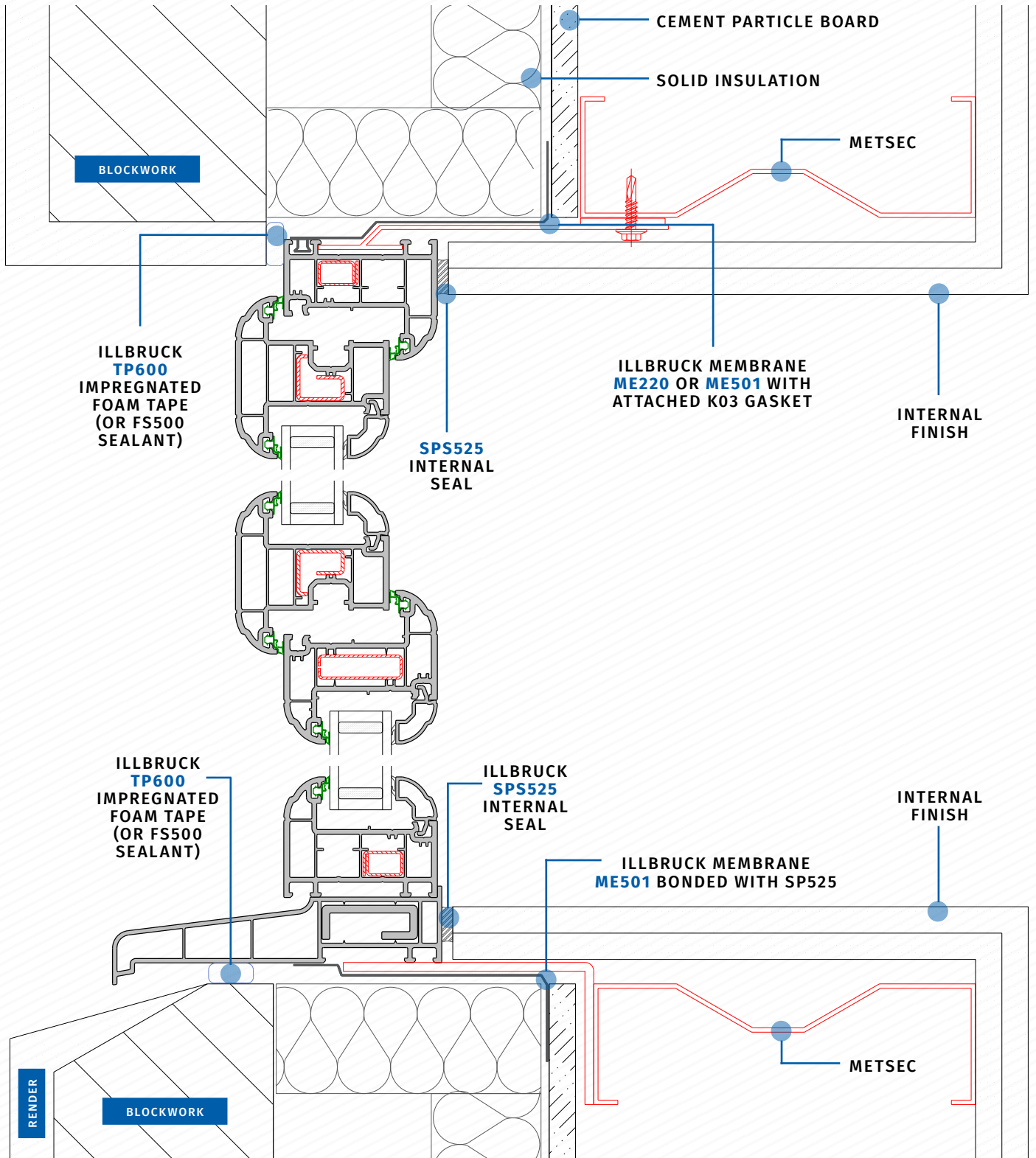
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CASEMENT BRICK-METSEC



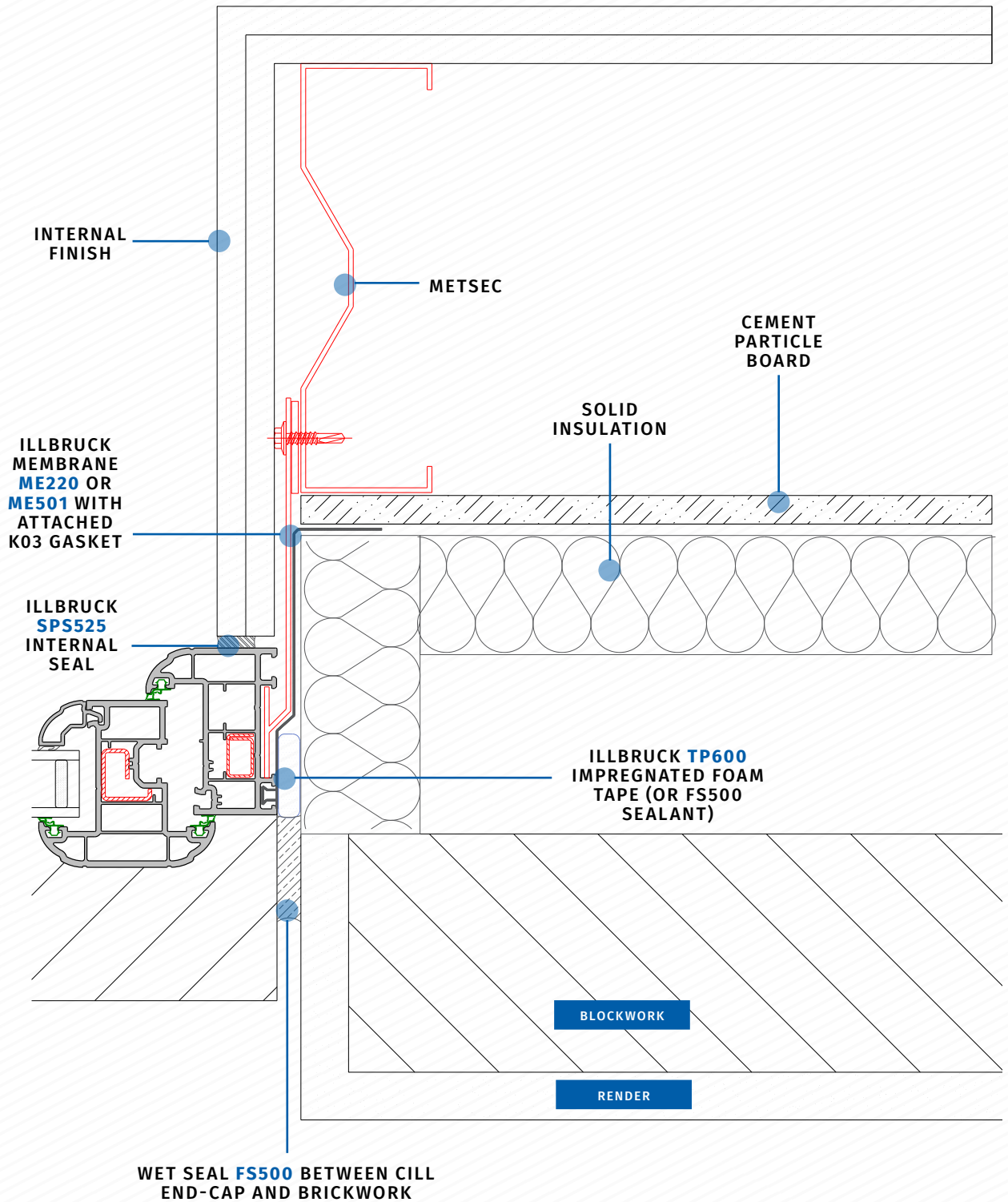
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CASEMENT BLOCK-METSEC



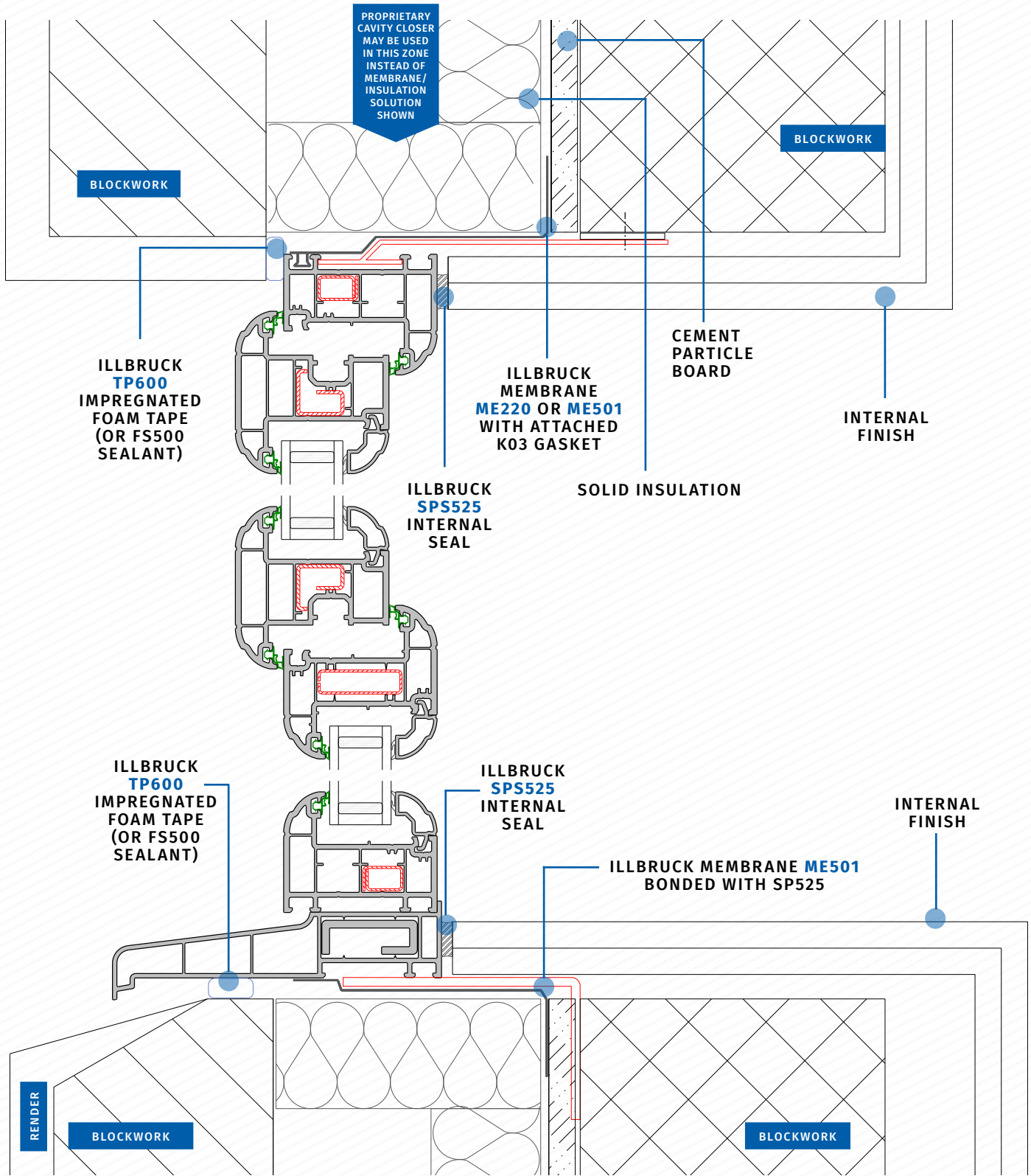
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CASEMENT BLOCK-METSEC



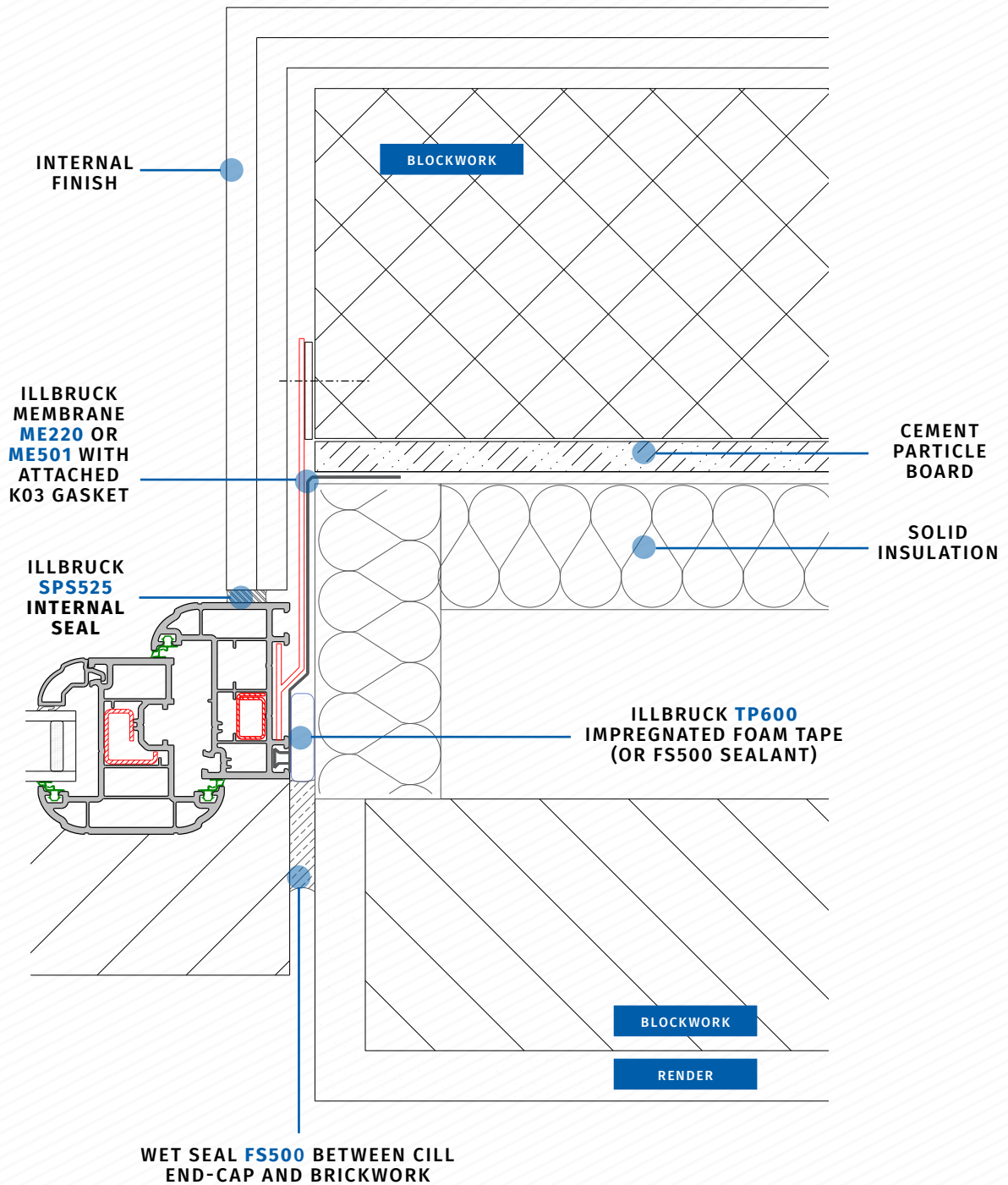
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CASEMENT BLOCK-BLOCK



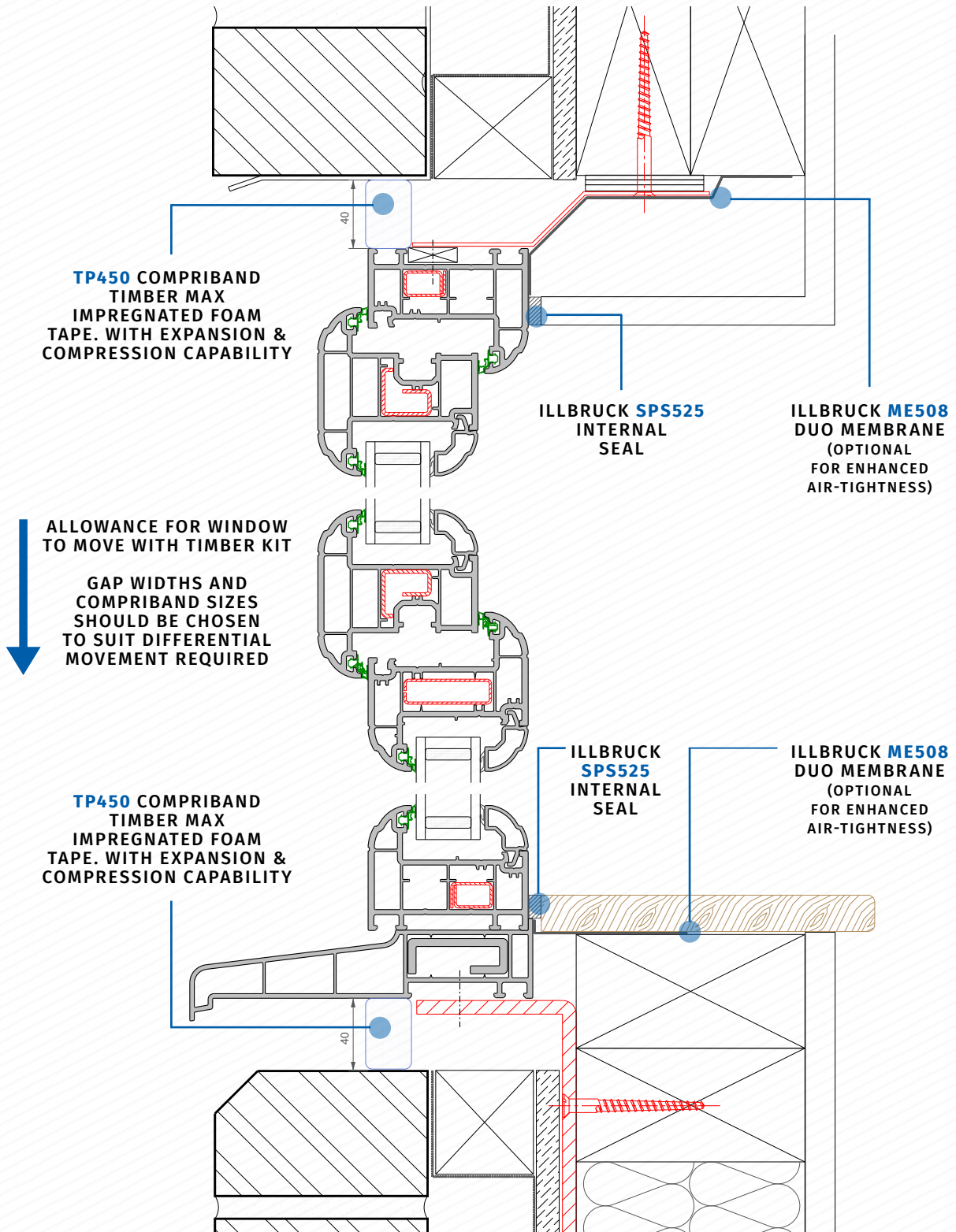
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CASEMENT BLOCK-BLOCK



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CASEMENT TIMBER FRAME



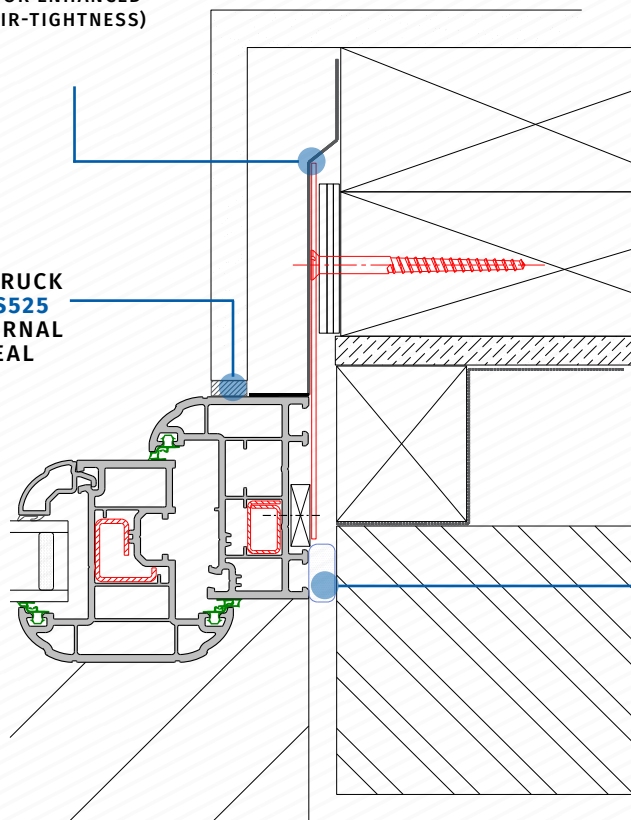
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CASEMENT TIMBER FRAME

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ILLBRUCK **ME508**
DUO MEMBRANE
(OPTIONAL
FOR ENHANCED
AIR-TIGHTNESS)

ILLBRUCK
SPS525
INTERNAL
SEAL



COMPRIBAND **600** OR
COMPRIBAND **E** TIMBER
MAX IMPREGNATED
FOAM TAPE
(TO BE BETWEEN TWO FLAT
PARALLEL SURFACES)

HERITAGE 2800

FLUSH CASEMENT INTERNALLY GLAZED

FRAMING

- choice of three outer frame sizes (55mm, 70mm, 85mm)
- choice of three transom/mullion sizes (70mm, 85mm, 110mm)

SEALS/GASKETS

- main profiles supplied with high-performance integral multifunctional seal/gasket

REINFORCING

- galvanised steel profiles optimised for strength and rigidity
- optional thermal chamber insulator (TCI) for enhanced thermal performance and screw retention

WINDOW STYLES

- top hung and side hung frames
- multilights combining opening/dummy sashes

FABRICATION

- fully welded or mechanically joined frame and sash
- welded or mechanically joined transom/mullion

GLAZING

- glazing options from 3mm up to 40mm thickness
- Georgian bar

ANCILLARIES

- frame extensions and cills
- lightweight and structural coupling members

HARDWARE

- 17.5mm cavity depth
- 13mm s/h hinge
- 19mm frame rebate height

SECURITY

- Kitemarked approved to PAS 24 enhanced security standard

THERMAL INSULATION

- U_w 0.90 W/m²k
- WER C to A++

DESIGN

- symmetrical profile concept for balanced aesthetics
- complements classical and contemporary architecture
- white colour RAL 9016
- many foil colour options available from stock
- Decoroc® colours and more foils on request

SIZE LIMITATION AND PERFORMANCE CHARACTERISTICS HERITAGE 2800 PVC-U WINDOW SYSTEM

WINDOW TYPE	LENGTH (MM) - MAXIMUM	HEIGHT (MM) - MAXIMUM	PERIMETER (MM) - MAXIMUM	TRANSOM/MULLION LENGTH (MM) INC. FRAME - MAXIMUM	AIR PERMEABILITY CLASSIFICATION	WATER TIGHTNESS CLASSIFICATION	RESISTANCE TO WIND CLASSIFICATION	EXPOSURE CATEGORY AS GIVEN IN TABLE 1 OF BS 6375-1
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SASH DIMENSIONS FOR WINDOWS WITH APPROVED SASH PROFILES:

FLUSH SASH TOP HUNG (TCI) FLUSH SASH TOP HUNG (STEEL)	1160	1160	-	-	4	E900	A4 AE	1600 2400
FLUSH SASH SIDE HUNG (TCI) FLUSH SASH SIDE HUNG (STEEL)	640	1230	-	-	4	E900	A4 AE	1600 2400

OVERALL DIMENSIONS FOR WINDOWS WITH APPROVED OUTER FRAME PROFILES:

FIXED	3000	3000	8000	-	4	9A	A5	2000
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OVERALL DIMENSIONS FOR APPROVED OUTER FRAMES AND TRANSOM/MULLION PROFILES:

MULTI-LIGHT - STEEL TRANSOM/MULLION REINFORCEMENT	2400	2400	7600	1400	4	9A	A5	2000
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FLUSH CASEMENT VERTICAL SECTION



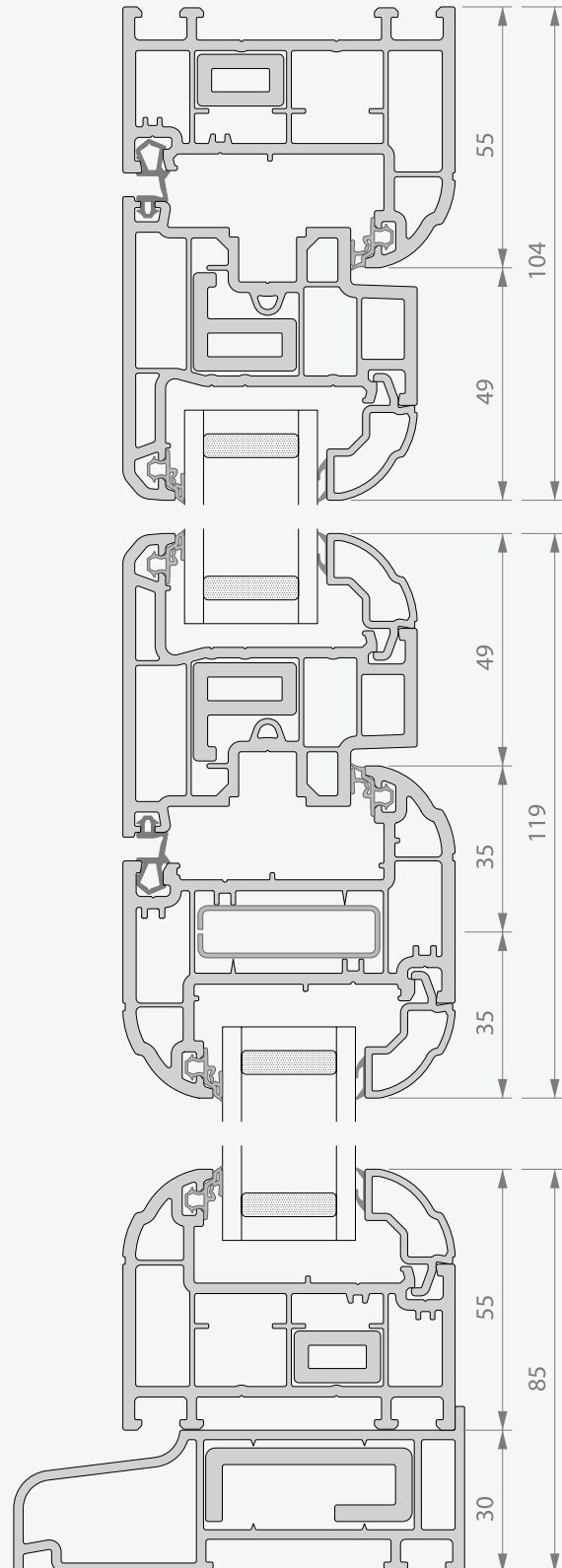
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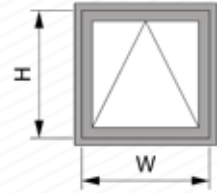
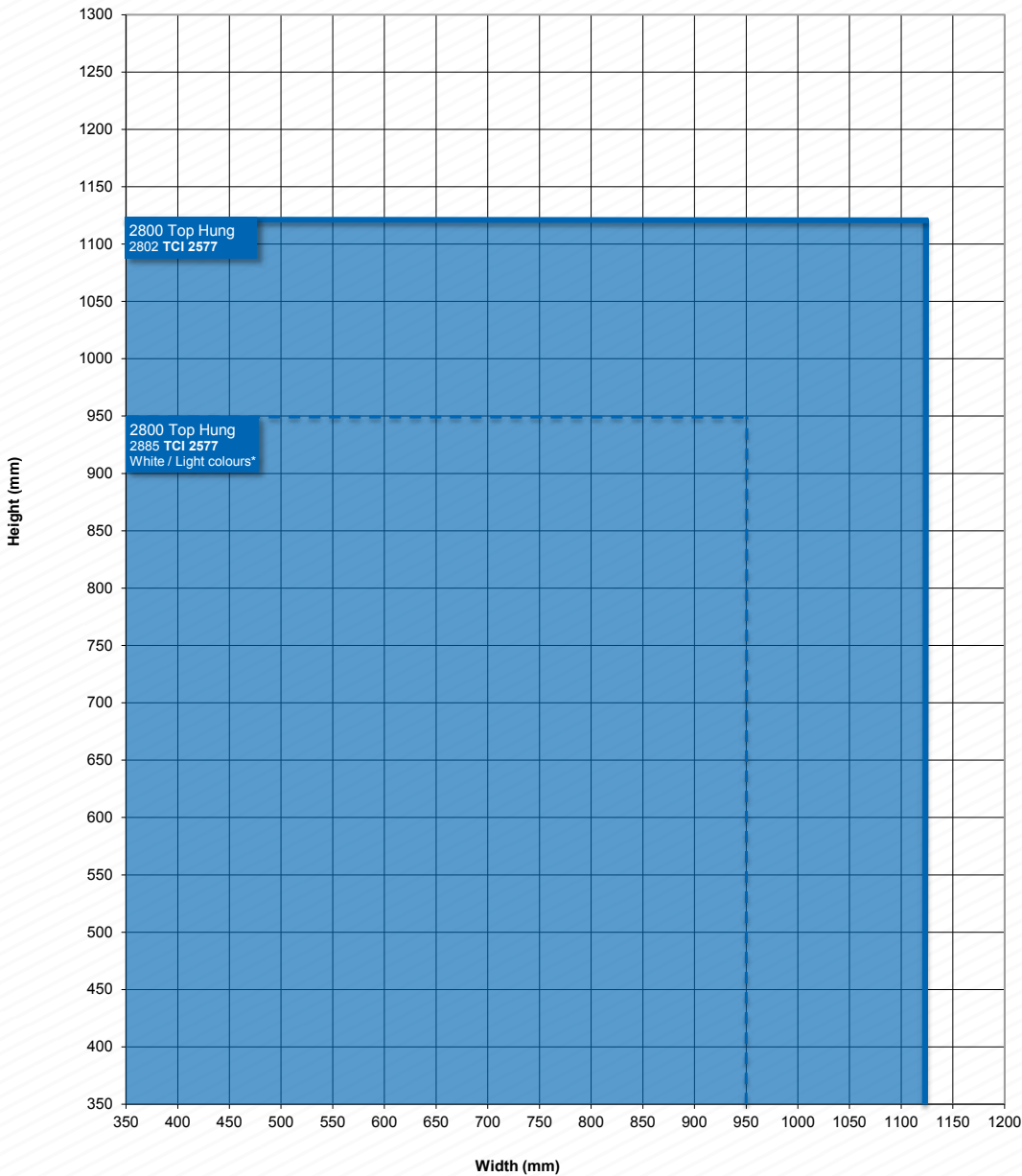
- product selection and application
- technical review to confirm compliance with Building Regulations
- advice on exposure conditions
- wind load calculations
- framing construction and design solutions
- generation of scheme drawings for tendering purposes
- technical specification
- window samples for client/authority approval



HERITAGE 2800

FLUSH CASEMENT TOP HUNG

MAXIMUM SASH DIMENSIONS



* Profile colours where the surface temperature does not exceed 60°C;
 003 White, 004 Grey, 019 Warm White, 080 Heritage White, 081 Ice Cream, 096 Cream,
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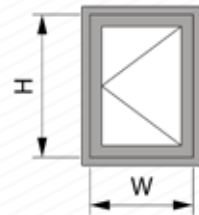
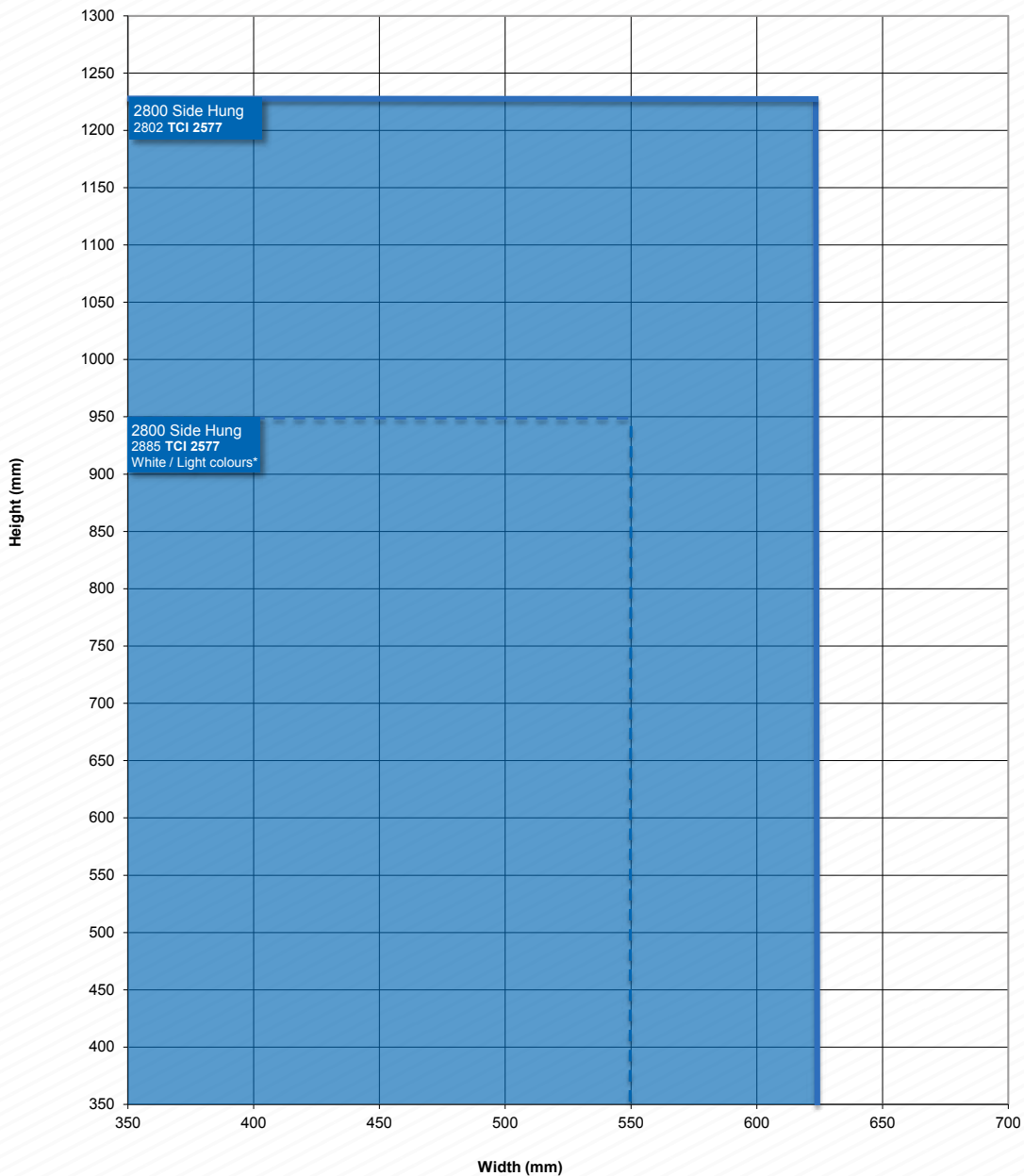
Double glazing unless stated otherwise

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FLUSH CASEMENT SIDE HUNG

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MAXIMUM SASH DIMENSIONS



* Profile colours where the surface temperature does not exceed 60°C;
003 White, 004 Grey, 019 Warm White, 080 Heritage White, 081 Ice Cream, 096 Cream,
106 Chartwell Green, 665 Agate Grey

Double glazing unless stated otherwise

HERITAGE 2800

TILT AND TURN

FRAMING

- choice of three outer frame sizes (55mm, 70mm, 85mm)
- choice of three transom/mullion sizes (70mm, 85mm, 110mm)
- standard (85mm) and heavy duty (110mm) sash options

SEALS/GASKETS

- main profiles supplied with high-performance integral multifunctional seal/gasket

REINFORCING

- galvanised steel profiles optimised for strength and rigidity
- optional thermal chamber insulator (TCI) for enhanced thermal performance and screw retention

WINDOW STYLES

- single, multi-light or coupled
- turn only, tilt only, tilt before turn

FABRICATION

- fully welded construction
- mechanically joined transoms/mullions

GLAZING

- glazing options from 3mm up to 40mm thickness
- Georgian bar

ANCILLARIES

- frame extensions and cills
- lightweight and structural coupling members

HARDWARE

- 18.5mm cavity depth
- 8mm sash cover
- 19mm rebate height

SECURITY

- Kitemarked approved to PAS 24 enhanced security standard

THERMAL INSULATION

- U_w 0.97 W/m²k
- WER C to A+

ACOUSTIC PERFORMANCE

- R_w (C ; Ctr) 35 (-2 ; -5) dB
- R_w (C ; Ctr) 38 (-1 ; -4) dB

DESIGN

- symmetrical profile concept for balanced aesthetics
- complements classical and contemporary architecture
- white colour RAL 9016
- many foil colour options available from stock
- Decoroc® colours and more foils on request

SIZE LIMITATION AND PERFORMANCE CHARACTERISTICS

WINDOW TYPE	LENGTH (MM) - MAXIMUM	HEIGHT (MM) - MAXIMUM	PERIMETER (MM) - MAXIMUM	TRANSOM/MULLION LENGTH (MM) INC. FRAME - MAXIMUM	AIR PERMEABILITY CLASSIFICATION	WATER TIGHTNESS CLASSIFICATION	RESISTANCE TO WIND CLASSIFICATION	EXPOSURE CATEGORY AS GIVEN IN TABLE 1 OF BS 6375-1
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SASH DIMENSIONS FOR WINDOWS WITH APPROVED SASH PROFILES:

TILT AND TURN	1500	1500	-	-	4	8A	A5	2000
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OVERALL DIMENSIONS FOR WINDOWS WITH APPROVED OUTER FRAME PROFILES:

FIXED	3000	3000	8000	-	4	9A	A5	2000
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OVERALL DIMENSIONS FOR APPROVED OUTERFRAMES AND TRANSOM/MULLION PROFILES:

MULTI-LIGHT - STEEL TRANSOM/MULLION REINFORCEMENT	2400	2400	7600	1400	4	9A	A5	2000
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TILT AND TURN VERTICAL SECTION

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nbsPlus

riba
product
selector

nbs
BIM

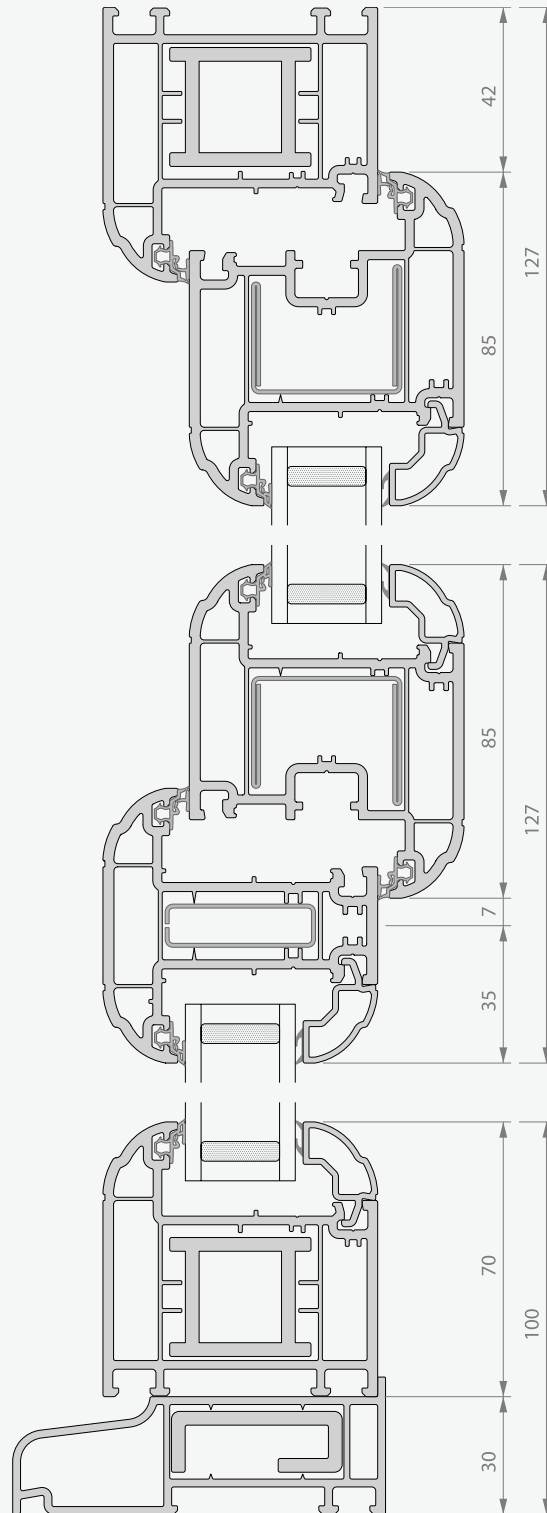
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Deceuninck can offer a technical design service for suitable schemes embracing:



- product selection and application
- technical review to confirm compliance with Building Regulations
- advice on exposure conditions
- wind load calculations
- framing construction and design solutions
- generation of scheme drawings for tendering purposes
- technical specification
- window samples for client/authority approval



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TILT AND TURN

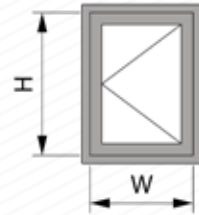
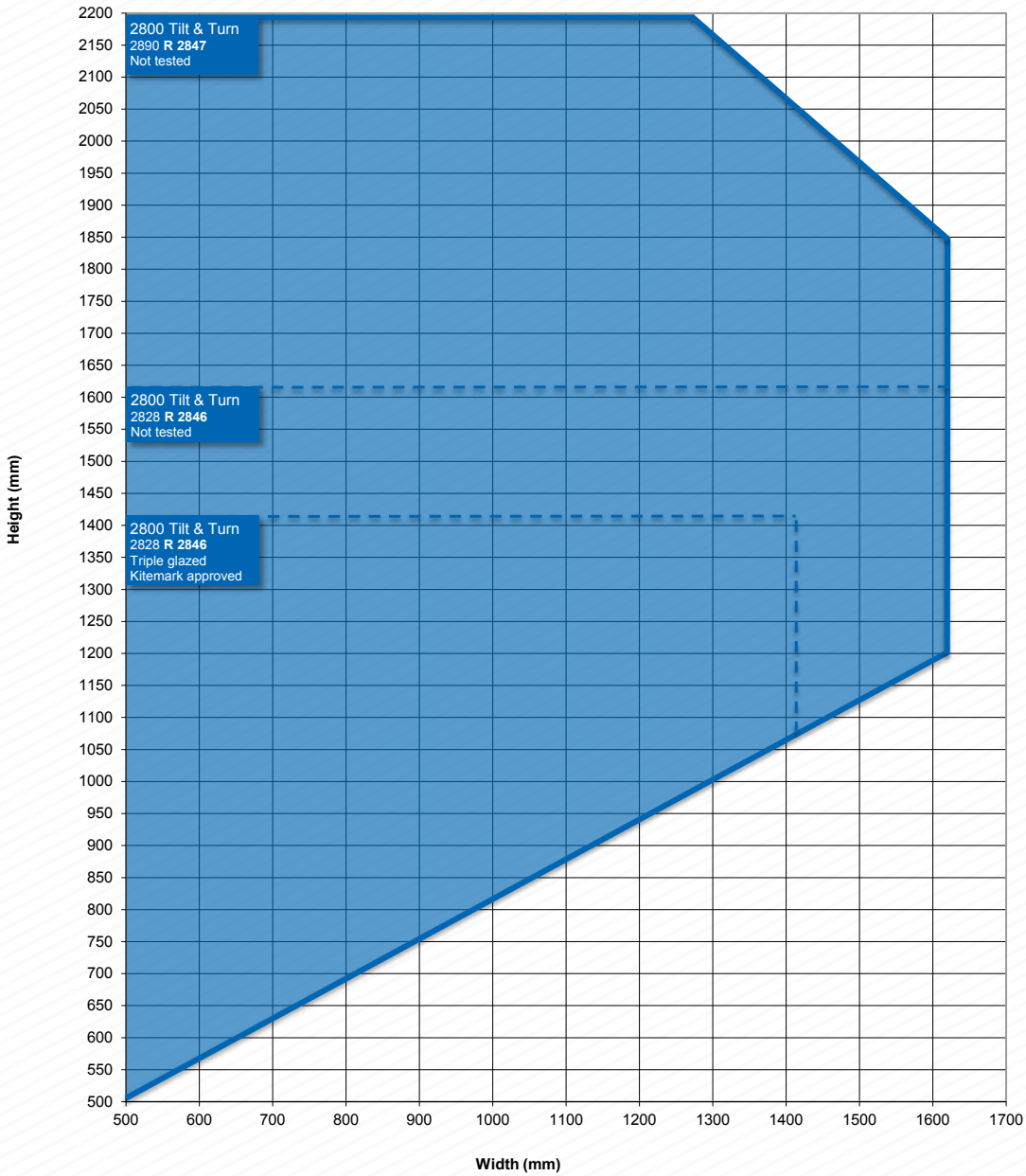


HERITAGE 2800

TILT AND TURN WINDOW



MAXIMUM SASH DIMENSIONS



HERITAGE 2800

RESIDENTIAL DOOR

FRAMING

- choice of three outer frame sizes (55mm, 70mm, 85mm)
- choice of three transom/mullion sizes (70mm, 85mm, 110mm)
- Part M compliant low threshold

SEALS/GASKETS

- main profiles supplied with high-performance integral multifunctional seal/gasket

REINFORCING

- galvanised steel profiles optimised for strength and rigidity
- optional thermal chamber insulator (TCI) for enhanced thermal performance and screw retention, frame only

DOOR STYLES

- single doors; open in/out
- fan lights and side-light frames
- midrail for letter plates

FABRICATION

- fully welded construction
- mechanically joined transoms/mullions

GLAZING

- glazing options from 3mm up to 40mm thickness
- Georgian bar

ANCILLARIES

- frame extensions and cills
- lightweight and structural coupling members

HARDWARE

- 18.5mm cavity depth
- 8mm sash cover
- 19mm rebate height

SECURITY

- Kitemarked approved to PAS 24 enhanced security standard

THERMAL INSULATION

- Ud 0.94 W/m²k
- DSER E to A+

DESIGN

- complements classical and contemporary architecture
- personalise with glazing bead options
- white colour RAL 9016
- many foil colour options available from stock
- Decoroc® colours and more foils on request

SIZE LIMITATION AND PERFORMANCE CHARACTERISTICS

HERITAGE 2800 PVC-U DOOR SYSTEM

DOOR TYPE	LENGTH (MM) - MAXIMUM	HEIGHT (MM) - MAXIMUM	AIR PERMEABILITY CLASSIFICATION	WATER TIGHTNESS CLASSIFICATION	RESISTANCE TO WIND CLASSIFICATION	EXPOSURE CATEGORY AS GIVEN IN TABLE 1 OF BS 6375-1
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SASH DIMENSIONS FOR DOORS WITH APPROVED OUTER FRAME AND SASH PROFILES

OPEN IN SINGLE LEAF WITH LOW THRESHOLD	905	2090	4	3A	A3	1200
COUPLED SIDE PANEL	1100	2145	4	3A	A3	1200

HERITAGE 2800 RESIDENTIAL DOOR

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riba
product
selector

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BIM

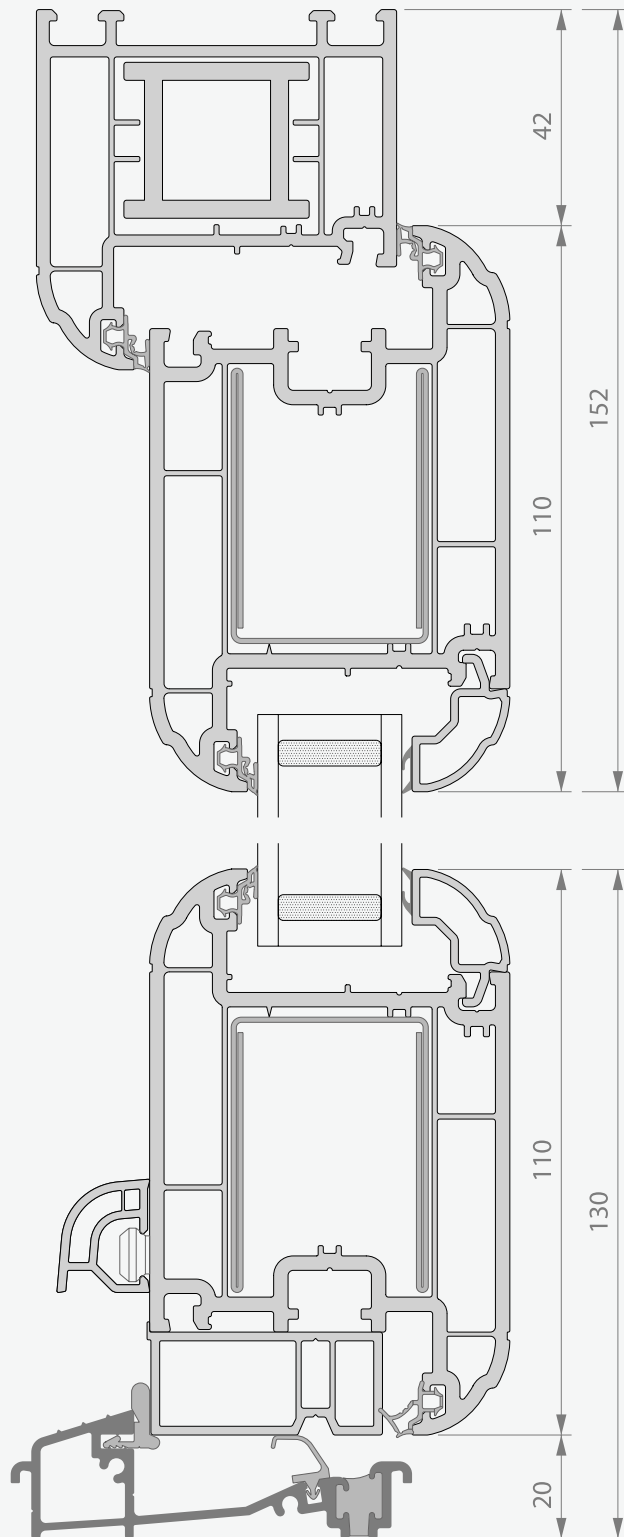
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- wind load calculations
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HERITAGE 2800
RESIDENTIAL DOOR

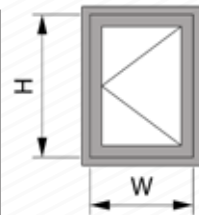
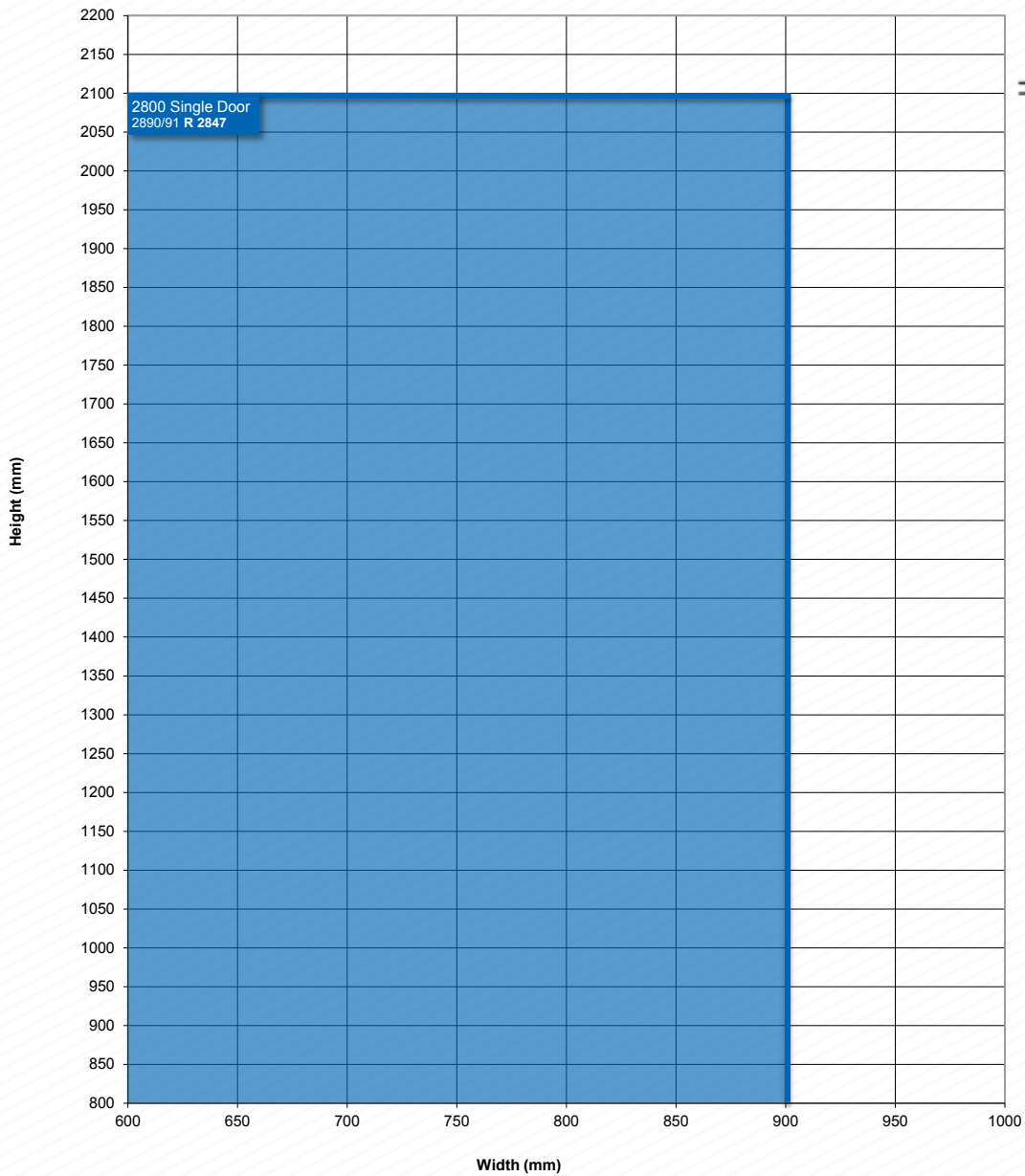
2800
RESIDENTIAL
DOOR



HERITAGE 2800 RESIDENTIAL DOOR

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MAXIMUM SASH DIMENSIONS



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COMPOSITE DOOR

FRAMING

- 70mm frame as standard
- choice of three transom/mullion sizes (70mm, 85mm, 110mm)
- Part M compliant low threshold

SEALS/GASKETS

- frame supplied with bespoke high performance integral multi-functional seal/gasket

REINFORCING

- galvanised steel profiles optimised for strength and rigidity
- optional thermal chamber insulator (TCI) for enhanced thermal performance and screw retention, frame only

DOOR STYLES

- open in single doors
- fan lights and side-light frames

FABRICATION

- fully welded construction
- mechanically joined transoms/mullions

ANCILLARIES

- frame extensions and cills
- lightweight and structural coupling members
- weather bar

HARDWARE

- classic or contemporary furniture
- high or standard height key/handle
- multi-point locking systems

SECURITY

- Kitemarked approved to PAS 24 enhanced security standard

THERMAL INSULATION

- Ud 1.0 W/m²k
- DSER E to A

DESIGN

- multiple slab designs
- complements classical and contemporary architecture
- personalise using an array of glazing styles, slab colours and designs and door furniture

SIZE LIMITATION AND PERFORMANCE CHARACTERISTICS

HERITAGE 2800 PVC-U DOOR SYSTEM

DOOR TYPE	LENGTH (MM) - MAXIMUM	HEIGHT (MM) - MAXIMUM	AIR PERMEABILITY CLASSIFICATION	WATER TIGHTNESS CLASSIFICATION	RESISTANCE TO WIND CLASSIFICATION	EXPOSURE CATEGORY AS GIVEN IN TABLE 1 OF BS 6375-1
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FRAME DIMENSIONS FOR DOORS WITH APPROVED OUTER FRAME PROFILES

OPEN IN SINGLE LEAF WITH LOW THRESHOLD	1025	2080	4	4A	A3	1200
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HERITAGE 2800 COMPOSITE DOOR

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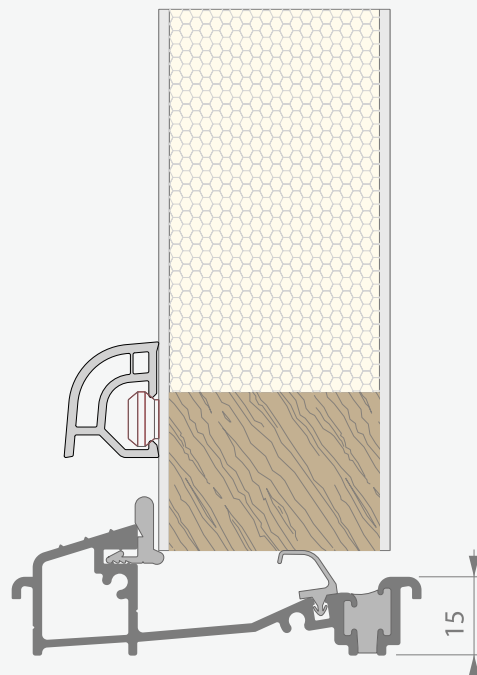
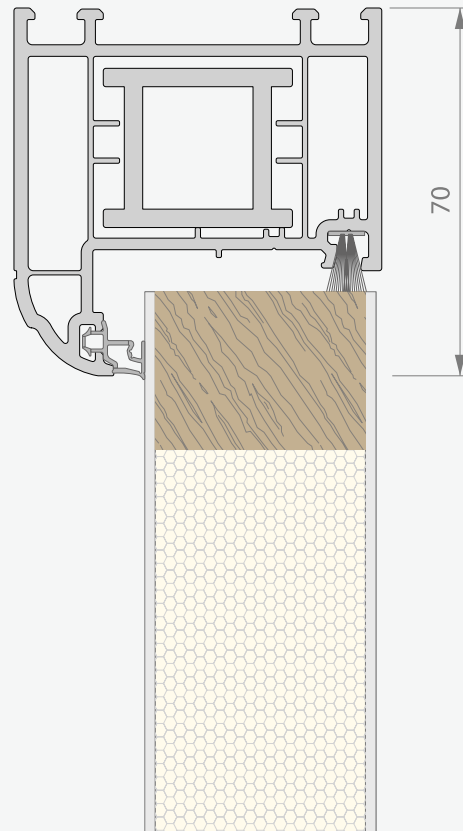
NS Plus

riba
product
selector

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- technical review to confirm compliance with Building Regulations
- advice on exposure conditions
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- framing construction and design solutions
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- technical specification
- window samples for client/authority approval

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HERITAGE 2800
COMPOSITE DOOR

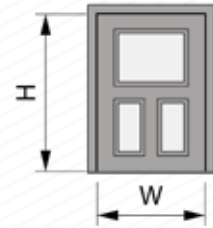
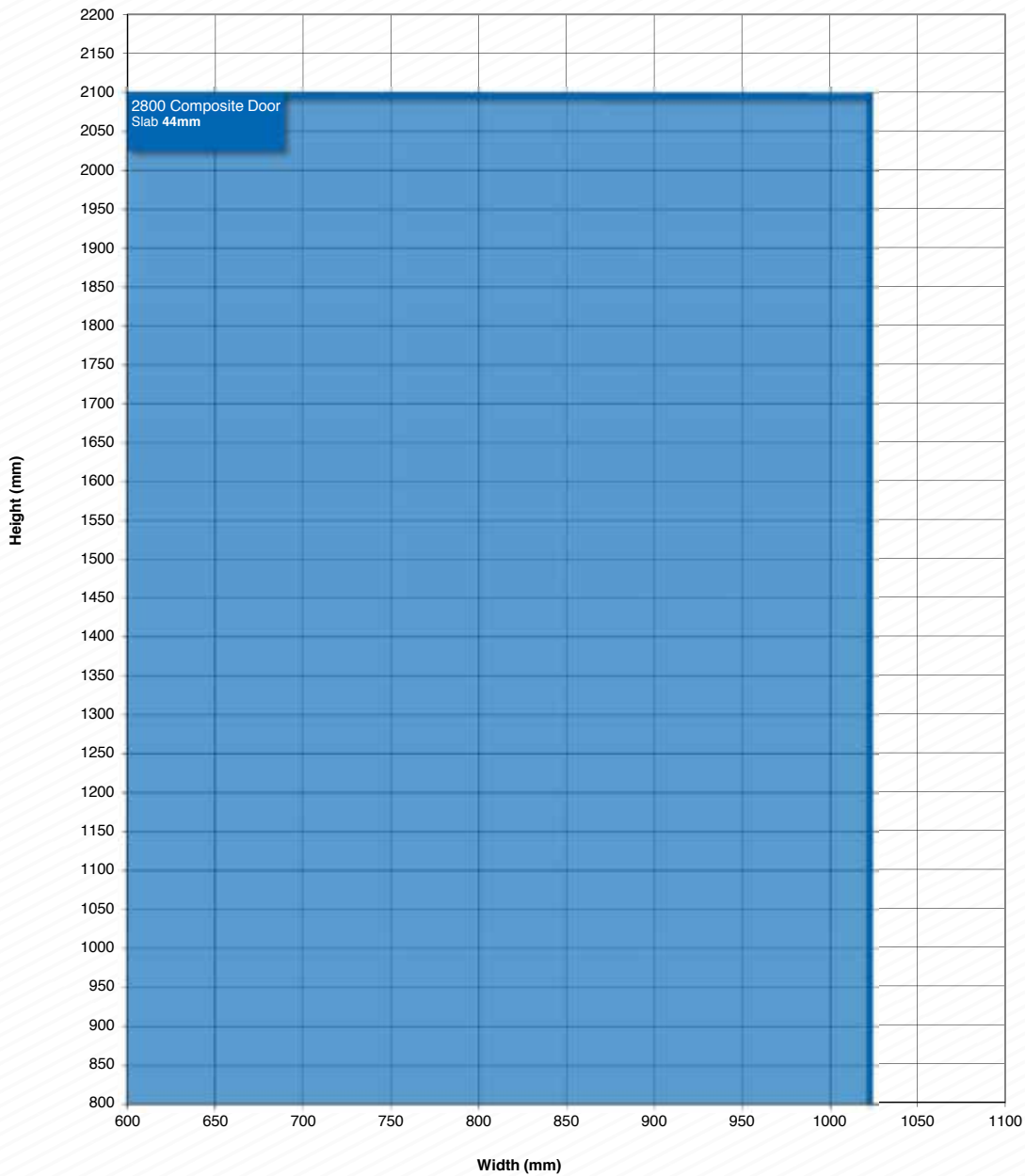
2800
COMPOSITE
DOOR



HERITAGE 2800 COMPOSITE DOOR

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MAXIMUM FRAME DIMENSIONS



HERITAGE 2800

FRENCH DOOR

FRAMING

- choice of three outer frame sizes (55mm, 70mm, 85mm)
- choice of three transom/mullion sizes (70mm, 85mm, 110mm)
- Part M compliant low threshold

SEALS/GASKETS

- main profiles supplied with high-performance integral multifunctional seal/gasket

REINFORCING

- galvanised steel profiles optimised for strength and rigidity
- optional thermal chamber insulator (TCI) for enhanced thermal performance and screw retention, frame only

DOOR STYLES

- open in open-out
- fan lights and side-light frames

FABRICATION

- fully welded construction
- mechanically joined transoms/mullions

GLAZING

- glazing options from 3mm up to 40mm thickness
- Georgian bar

ANCILLARIES

- frame extensions and cills
- lightweight and structural coupling members

HARDWARE

- 18.5mm cavity depth
- 8mm sash cover
- 19mm rebate height

SECURITY

- Kitemarked approved to PAS 24 enhanced security standard

THERMAL INSULATION

- Ud 0.97 W/m²k
- DSER E to A+

DESIGN

- complements classical and contemporary architecture
- personalise with glazing bead options
- white colour RAL 9016
- many foil colour options available from stock
- Decoroc® colours and more foils on request

SIZE LIMITATION AND PERFORMANCE CHARACTERISTICS

HERITAGE 2800 PVC-U DOOR SYSTEM

DOOR TYPE	LENGTH (MM) - MAXIMUM	HEIGHT (MM) - MAXIMUM	AIR PERMEABILITY CLASSIFICATION	WATER TIGHTNESS CLASSIFICATION	RESISTANCE TO WIND CLASSIFICATION	EXPOSURE CATEGORY AS GIVEN IN TABLE 1 OF BS 6375-1
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FRAME DIMENSIONS FOR DOORS WITH APPROVED OUTER FRAME AND SASH PROFILES

OPEN IN (MASTER LEAF) WITH LOW THRESHOLD	905	2090	4	3A	A3	1200
SLAVE LEAF	895	2090	4	3A	A3	1200
COUPLED SIDE PANEL	1100	2145	4	3A	A3	1200

OVERALL DIMENSIONS FOR DOORS WITH APPROVED OUTER FRAMES

DOUBLE LEAF OPEN IN	1800	2150	4	4A	A3	1200
DOUBLE LEAF OPEN OUT	1800	2150	3	6A	A3	1200

HERITAGE 2800 FRENCH DOOR

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n55Plus

riba
product
selector

n55
BIM

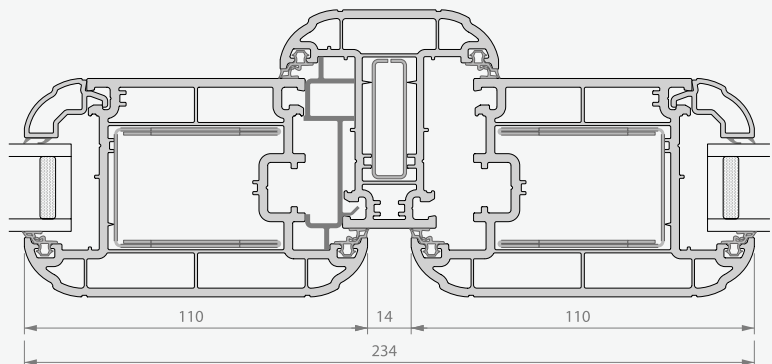
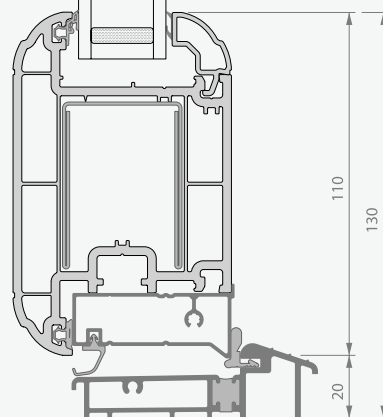
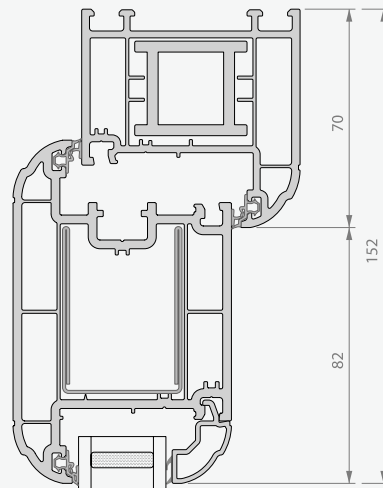
TECHNICAL AND SPECIFICATION SUPPORT

Specification Support forms an essential link between architects, specifiers and approved Deceuninck fabricators and installers. The team provide informed guidance on the use of products, samples, drawings and specifications with contact maintained throughout each stage of a contract to completion.

Deceuninck can offer a technical design service for suitable schemes embracing:



- product selection and application
- technical review to confirm compliance with Building Regulations
- advice on exposure conditions
- wind load calculations
- framing construction and design solutions
- generation of scheme drawings for tendering purposes
- technical specification
- window samples for client/authority approval



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HERITAGE 2800 FRENCH DOOR

2800
FRENCH
DOOR

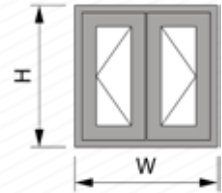
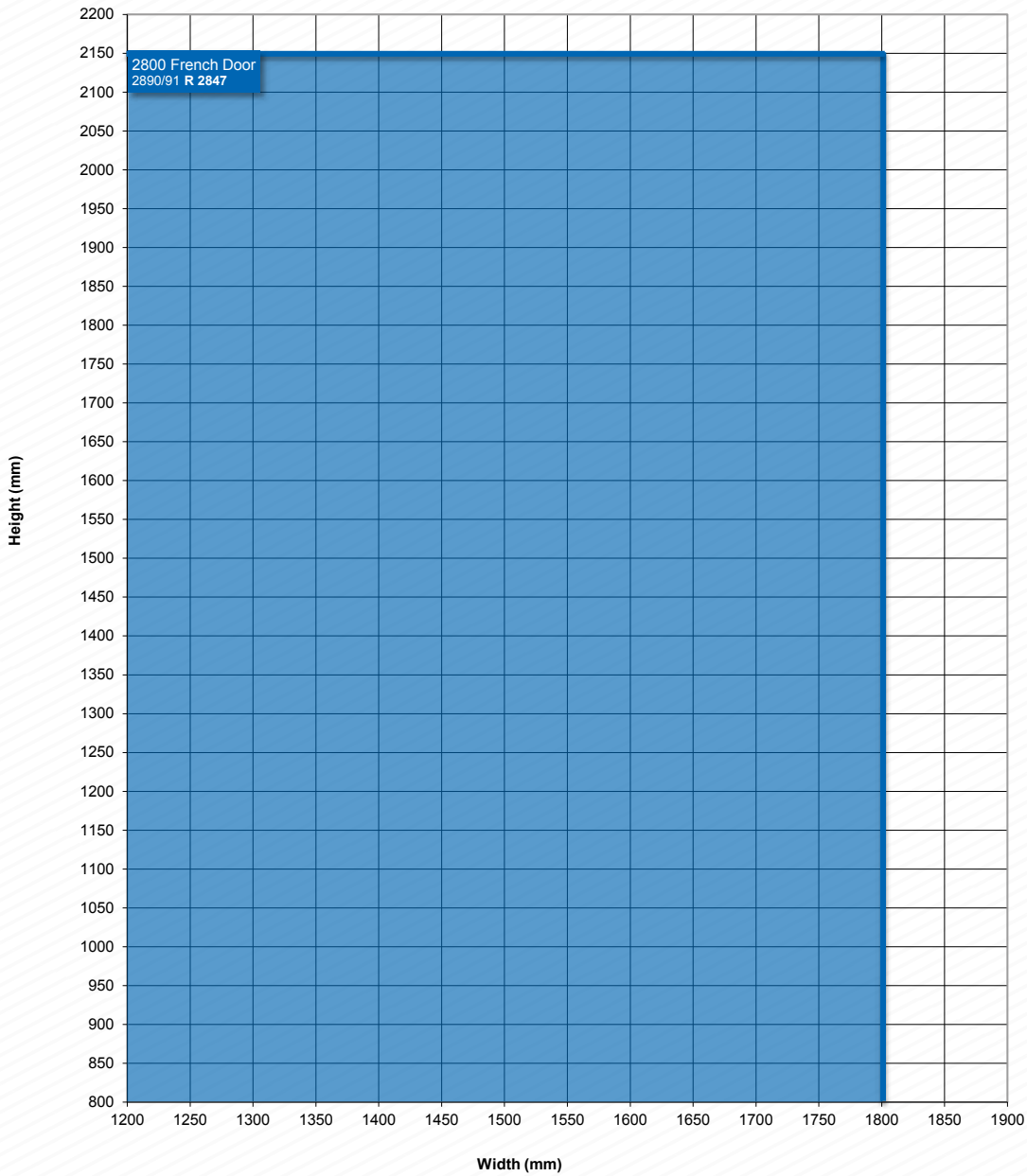


HERITAGE 2800

FRENCH DOOR

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MAXIMUM FRAME DIMENSIONS



HERITAGE 2800

FLUSH DOOR

FRAMING

- one standard frame size (70mm)
- two PVC threshold sizes (50mm & 70mm)
- Part M compliant low threshold

SEALS/GASKETS

- main profiles supplied with high-performance integral multifunctional seal/gasket

REINFORCING

- dedicated galvanised steel profiles, optimised for strength and hardware compatibility

DOOR STYLES

- open-out
- fan lights and coupled side-light frames

FABRICATION

- fully welded construction

GLAZING

- glazing options from 3mm up to 40mm thickness
- Georgian bar

ANCILLARIES

- frame extensions and cills
- lightweight and structural coupling members

HARDWARE

- 20mm cavity depth
- 8mm normal sash-frame gap
- 11mm rebate height

SECURITY

- Kitemarked approved to PAS 24 enhanced security standard

THERMAL INSULATION

- Ud 1.0 W/m²k
- DSER E to A

DESIGN

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SIZE LIMITATION AND PERFORMANCE CHARACTERISTICS

HERITAGE 2800 PVC-U DOOR SYSTEM

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DOUBLE LEAF WITH LOW THRESHOLD	1990	2165	4	3A	A3	1200
DOUBLE LEAF WITH FULL FRAME	1990	2205	4	E1050	A3	1200
SINGLE LEAF WITH LOW THRESHOLD	1030	2165	4	9A	A3	1200
SINGLE LEAF WITH FULL FRAME	1030	2205	4	E1050	A3	1200

HERITAGE 2800 FLUSH DOOR

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selector

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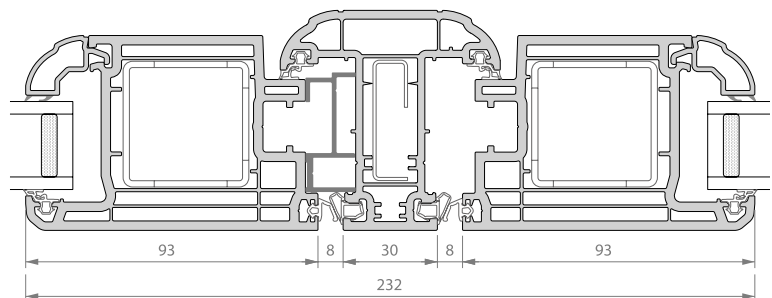
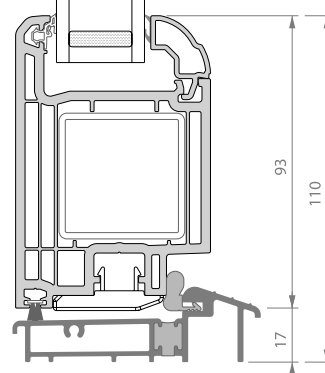
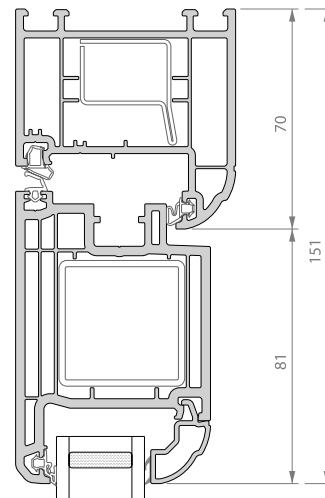
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HERITAGE 2800 FLUSH DOOR

2800
FLUSH
DOOR



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MAXIMUM FRAME DIMENSIONS

